



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - ASTM A890 CD4MCuN

**Standard Specification for Castings, Iron-Chromium-Nickel-Molybdenum Corrosion-Resistant, Duplex (Austenitic/Ferritic) for General Application**

**Group - Ferrous Stainless Steel Alloys**

**Sub Group - ASTM A890 / A890M Iron-Chromium-Nickel-Molybdenum Corrosion-Resistant, Duplex (Austenitic/Ferritic) for General Application**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.040 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	24.500 - 26.500		
Nickel	Ni %	4.700 - 6.000		
Molybdenum	Mo %	1.700 - 2.300		
Copper	Cu %	2.700 - 3.300		
Nitrogen	N %	0.100 - 0.250		
Iron	Fe %	Balance		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa 690 min. Yield Strength in Mpa 485 min. Elongation in % 16 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A995 1B	ASTM	USA	Casting
J93372	UNS	USA	Casting
A240 S32205	ASTM	USA	Plate, Sheet and Strip
A276 S32205	ASTM	USA	Bar and Shape
A988 S32205	ASTM	USA	Casting
J92205	UNS	USA	Casting
Z3CNUD26.5M	AFNOR NF	France	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**