



## Material - ASME SA 216 Grade WCC

**Standard Specification for Carbon Steel Castings Suitable for Fusion for High Temperature Service**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - ASME SA 216 Grade WCC Carbon Steel Castings Suitable for Fusion for High Temperature Service**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment			
Carbon	C %	0.250 max.	Normalising or Annealing or Hardening + Tempering			
Silicon	Si %	0.600 max.				
Manganese	Mn %	1.200 max.				
Phosphorus	P %	0.040 max.				
Sulphur	S %	0.045 max.				
Chromium	Cr %	0.500 max.				
Nickel	Ni %	0.500 max.				
Molybdenum	Mo %	0.200 max.				
Vanadium	V %	0.030 max.				
Copper	Cu %	0.500 max.				
Iron	Fe %	Balance	<th colspan="2">Mechanical Properties</th>		Mechanical Properties	
-	-	-	Tensile Strength in Mpa	485- 655		
-	-	-	Yield Strength in Mpa	275 min.		
-	-	-	Elongation in %	22 min.		
-	-	-	Reduction of Area in %	35 min.		
-	-	-	Hardness in BHN	-		
-	-	-	Impact in Joule	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A660 WCA	ASTM	USA	Fusion Welding, Bending and Forming
SA 660 WCC	ASME	USA	Centrifugal Casting
J02503	UNS	USA	Casting
1.0619	EN	European Union	Casting
1.0619	DIN	Germany	Casting
A216 WCB	ASTM	USA	Casting
A216 WCC	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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